



Caution:

- *Make sure the air pressure is bled down completely before drilling the holes.*
- *Wear safety glasses.*
- *Clamp the drill guide firmly in place.*

Drilling the holes to install the meter will release some metal shavings into the pipe. When planning the installation, make sure that all downstream equipment is protected by filters, or take other precautions to ensure that shavings do not reach critical equipment or get blown out in a way that could cause injury.

Shut off the supply of air to the pipe where the meter will be mounted and allow the pressure to bleed down.

The 5400-S-DG is for use with pipes 2-1/2 inches and smaller. Do not use it on larger pipes; it will not space the holes properly. Also, do not use it for CDI 5200 flowmeters. Secure the drill guide to the pipe using a C-clamp, a chain clamp or a band clamp. Check the arrangement and spacing of the holes in the drill guide against the probes in the meter you will be installing.

Drill the two holes and remove any resulting burrs from the outside of the pipe. Make sure the outside surface of the pipe is clean and smooth before installing the meter.